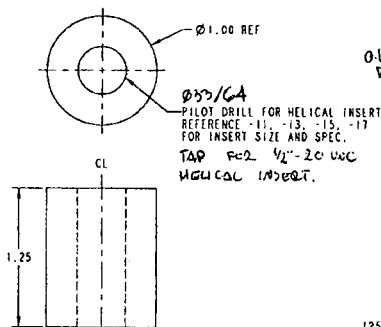
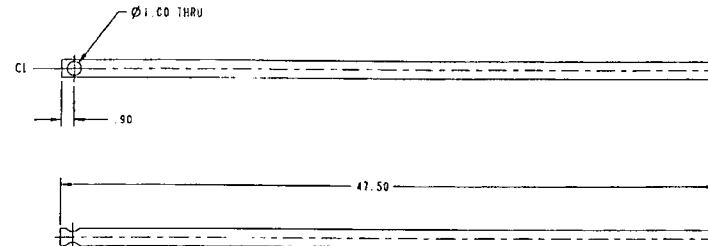


① -247 INNER TUBE  
MATERIAL: 1.25 OD X .125 WALL, 6061-T6, WW-T-700/6  
SCALE 0.250

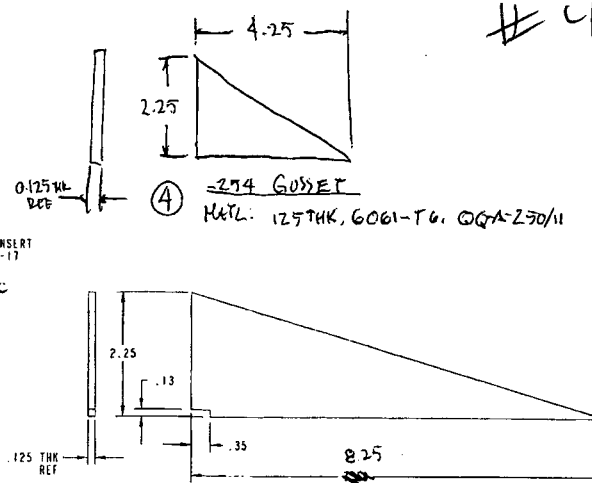


④ -249 INNER TUBE BUSHING  
MATERIAL: 1.00 RND, 6061-T6, QQ-A-200/8  
SCALE 2.000

XH



① -257 INNER TUBE  
MATERIAL: 1.25 OD X .125 WALL, 6061-T6, WW-T-700/6  
SCALE 0.250



④ -253 GUSSET  
MATERIAL: 1.25 THK, 6061-T6, QQ-A-250/11  
SCALE 1.000

#40585

RELEASED  
#40585

PREMIER AVIATION, INC.			
2001 Aviation Parkway, Grand Prairie, Texas 75052			
DATE	ECO	QUAT	REV
D	050V8	B67-43001	1
SCALE	REV	SHEET	23 of 45

ORIGINAL

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Tuesday, 22/07/2008 8:33:12 AM  
User: Julie Lecocq

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: INNER TUBE

Job Number: 40585

Part Number: PB6743001257

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WA

*RE 08-07-29 5*

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*5*  
*1208105108*

Job Completion



*U 08-08-01*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 22/07/2008 8:33:12 AM  
 User: Julie Lecocq

## Process Sheet

Duplicate

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : INNER TUBE  
 Job Number : 40585  
 Estimate Number : 13430  
 P.O. Number :  
 This Issue : 22/07/2008 S.O. No. :  
 Prsht Rev. : NC Part Number : PB6743001257  
 First Issue : 17/07/2008 Type : SMALL /MED FAB Drawing Number : B6743001 P.23  
 Previous Run : Project Number : N/A  
 Material :  
 Due Date : 24/07/2008 Qty: 3 Um: Each  
 Written By :  
 Checked & Approved By : JLD 08.7.22  
 Comment : Est Rev:A 08-06-26 new issue DD verified by:ec

## Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

M6061T6T1250W125

ALUM. RD TUBING 1.250 x.125W



Comment: Qty.: 3.6312 f(s)/Unit Total : 10.8936 f(s)

ALUM. TUBING 1.250x.125W

batch: m18641

08.06.27.5

2.0

SMALL FAB 1

SMALL &amp; MEDIUM FAB RESOURCE 1



Comment: SMALL &amp; MEDIUM FAB RESOURCE 1

1- cut to length as per dwg

2- deburr

08.06.27.5

3.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/07/08 (FS)

4.0

MILLING CONV.

CONVENTIONAL MILLING MACHINE



Comment: CONVENTIONAL MILLING MACHINE

1- drill hole as per dwg

2- deburr

08.07.07.5

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/07/08 (FS)